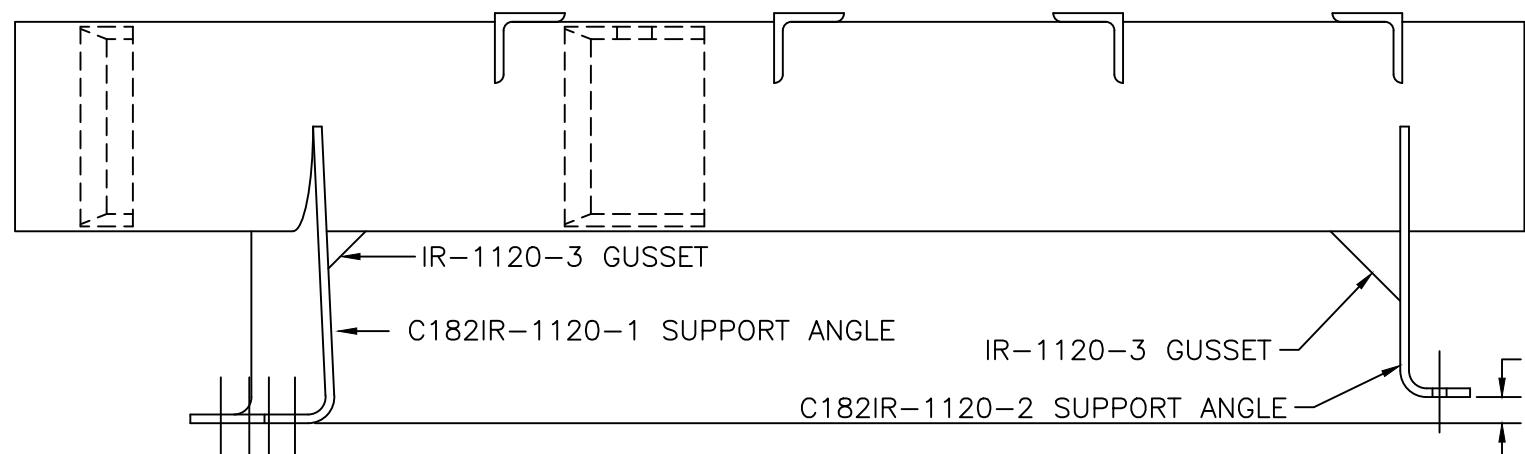
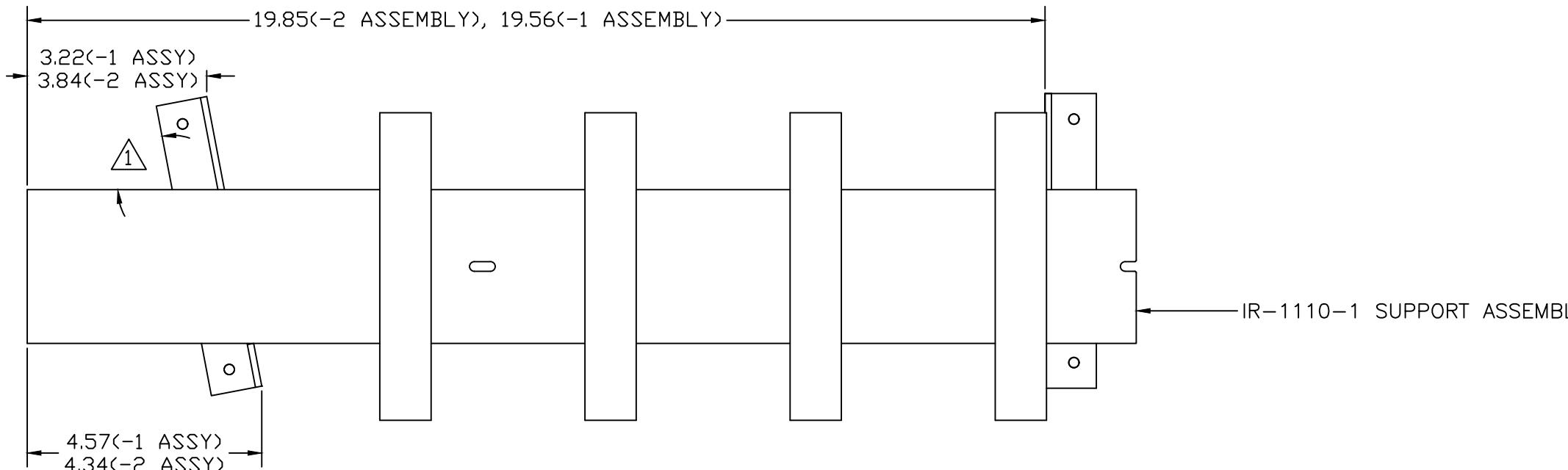


WELD PER EPS-1003 CLASS C
 FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723
 ALT: BLACK ANODIZE PER MIL-A-8625 TYPE 2. CLASS 2, FLAT BLACK ENAMEL
 SURFACE FINISH 125

SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1	A		11/03/2000	ADDED 0.375 DIM, UPDATED FORMAT	MR	MR	LS
1	B		07/23/2002	ANGLE OF OUTER SUPPORT FOR -2 ASSEMBLY 85° WAS 76° (SEE NOTE 1)	GP	GP	LS
1	C		10/26/2012	ADDED SHT 2 & -3 ASSEMBLY	DGW		

△ 79° (REF) FOR -1 ASSEMBLY, 85° (REF) FOR -2 ASSEMBLY



-1 / -2 ASSEMBLIES
(NOTE ORIENTATION)

BREAK ALL SHARP EDGES

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PROTO
N/C

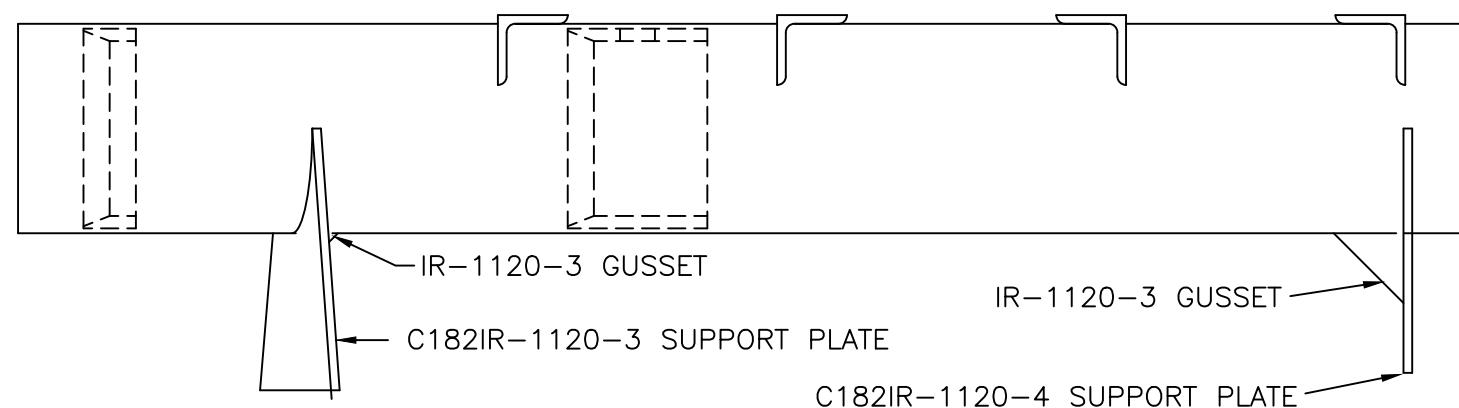
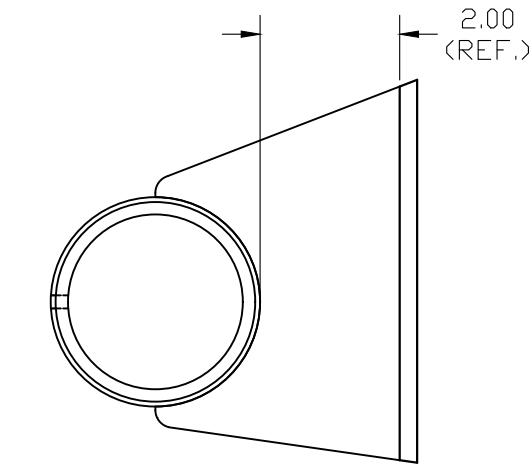
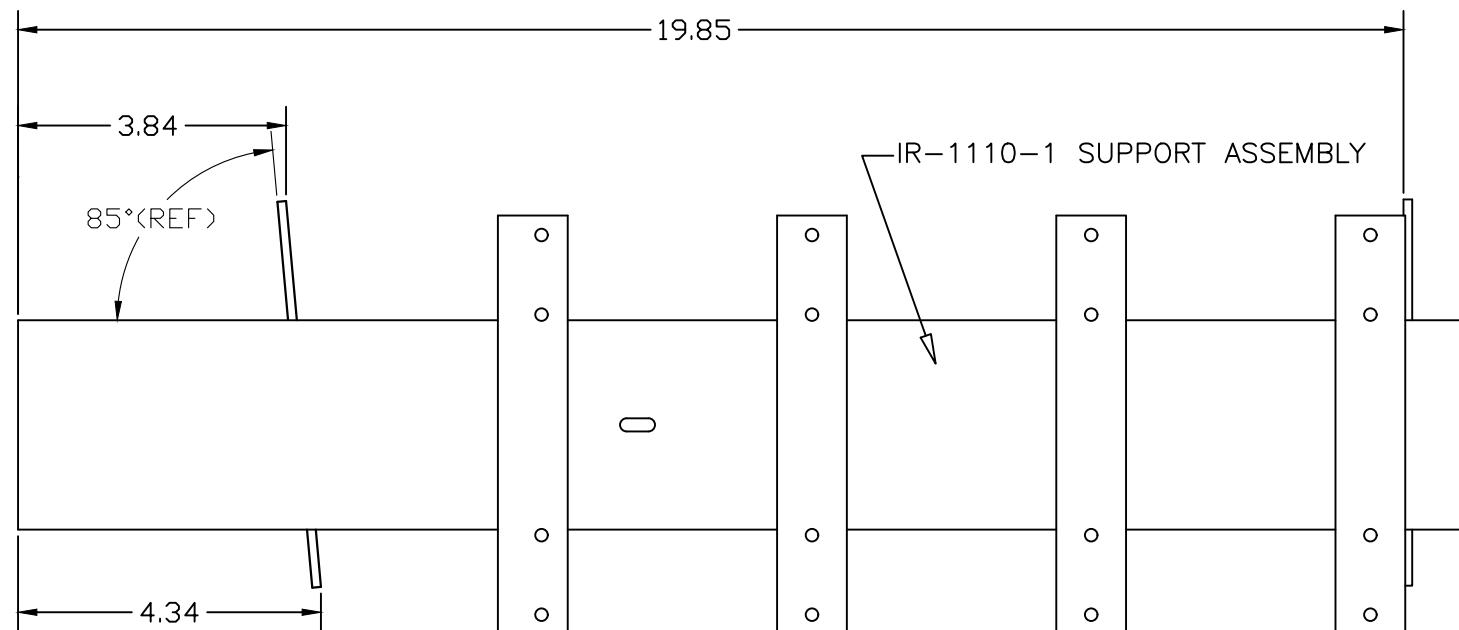
2	2	IR-1120-3	GUSSET					
QTY.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION			
1	1	IR-1110-1	SUPPORT ASSEMBLY					
1	1	C182IR-1120-2	SUPPORT ANGLE					
1	1	C182IR-1120-1	SUPPORT ANGLE					
-2	-1	ASSY ASSY						
QTY.	QTY.	Paravion® Technology Inc.	TITLE SUPPORT ASSEMBLY	DRAWING NO. C182IR-1020				
			DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
			RHSM	REB	LS	03/12/97	C	
			ECO					
			DO NOT SCALE DRAWING				SHEET	
							1 OF 2	
			© 2000 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					

.X = ± .1
 .XX = ± .05
 .XXX = ± .010
 ANGLES = ± 1°

WELD PER EPS-1003 CLASS C

FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723

ALT: BLACK ANODIZE PER MIL-A-8625 TYPE 2. CLASS 2, FLAT BLACK ENAMEL



-3 ASSEMBLY (NOTE ORIENTATION)

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BREAK ALL SHARP EDGES